

# The Evolution of Transdermal Estrogen Delivery

A Historical, Clinical, and Pharmacological Analysis of Transdermal Estrogen in the United States and Canada

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# Contents

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<b>01 Introduction to Menopausal Hormone Therapy</b>	<b>3</b>
<b>02 Historical Foundations of Estrogen Discovery</b>	<b>4</b>
2.1 Early Isolations and the Advent of Emmenin in Canada	
2.2 The Synthesis of Premarin and the Mid-Century Estrogen Boom	
2.3 The 1970s Endometrial Cancer Discoveries	
<b>03 The Genesis of Transdermal Drug Delivery</b>	<b>6</b>
3.1 Alejandro Zaffaroni, ALZA Corporation	
3.2 Theoretical Framework of Transdermal Pharmacokinetics	
<b>04 First-Generation Reservoir Patches</b>	<b>8</b>
4.1 Bioengineering Architecture	
4.2 Clinical Introduction of Estraderm	
4.3 Limitations: Tissue Toxicity and Dose Dumping	
<b>05 Second-Generation: The Matrix Patch Revolution</b>	<b>10</b>
5.1 Drug-in-Adhesive Polymeric Architecture	
5.2 Comparative Pharmacokinetics	
5.3 Regulatory Timelines	
<b>06 The Women's Health Initiative and Its Aftermath</b>	<b>12</b>
6.1 The WHI Trial and the Decline of Oral Therapy	
6.2 The Timing Hypothesis	
<b>07 Post-WHI Clinical Trials and Pharmacokinetics</b>	<b>14</b>
7.1-7.4 Hepatic bypass, KEEPS, ELITE, VTE, Metabolic Efficacy	
<b>08 Contemporary Clinical Guidelines</b>	<b>17</b>

<b>09 Expanding Clinical Horizons: Beyond Menopause</b>	19
<b>10 Third-Generation Technologies and the Future</b>	20
<b>11 Conclusion</b>	21
<b>References</b>	22

# Introduction to Menopausal Hormone Therapy and Transdermal Delivery

Menopause is characterized by the permanent termination of ovarian follicular activity, resulting in a precipitous and irreversible decline in endogenous estrogen and progesterone production. This endocrine shift causes vasomotor symptoms (VMS) such as hot flashes and night sweats, along with genitourinary syndrome of menopause, sleep architecture disturbances, profound mood lability, and accelerated bone demineralization that frequently culminates in osteoporosis.<sup>1</sup> For over 100 years, treatment has been sought through the external application of hormones, also known as menopausal hormone therapy (MHT).<sup>4</sup>

Early topical preparations included crude glandular extracts which were later replaced by commercially available synthetic and conjugated equine estrogens (CEE). Oral administration of conjugated or synthetic estrogens presented several pharmacokinetic and pharmacodynamic issues.<sup>4</sup> After ingestion, a systemic steroid hormone is exposed to the acidic pH of the GI tract and is subject to rapid degradation prior to entering systemic circulation.<sup>2</sup> As a result, the dose of oral estrogen required to achieve therapeutic blood levels far exceeds those seen in pre-menopausal women. It also results in the liver producing a number of key proteins including sex hormone binding globulin (SHBG), C-reactive protein (CRP), and many clotting factors; this increases the patient's risk for VTE and negatively alters their lipid profile.<sup>2</sup>

Transdermal drug delivery systems (TDDS) utilize the skin as a highly efficient portal for systemic absorption. Circumventing the GI and hepatic portals allows for systemic delivery of drugs while maintaining high control over absorption amount and rate.<sup>8</sup> Transdermal patches allow for the continuous, meticulously controlled release of 17 $\beta$ -estradiol directly into the systemic microcirculation of the dermis; this mimics the steady-state, low-concentration physiological secretion pattern of the premenopausal ovary.<sup>2</sup>

The development of transdermal estrogen patches exemplifies the convergence of pharmaceutical chemistry, endocrinology, and materials sciences. It began with the biophysical and bioengineering achievements of the 1970s and continued with the first regulatory approvals of the 1980s and sophisticated matrix technology refinements of the 1990s.<sup>11</sup> The medical community's growing understanding of drug delivery routes and how they affect cardiovascular, metabolic, and oncological outcomes is further demonstrated by the changing clinical use of these patches in the US and Canada in the wake of seminal epidemiological and clinical studies, such as the widely reported Women's Health Initiative (WHI).<sup>1</sup>

# The Historical Foundations of Estrogen Discovery and Early Supplementation

To accurately contextualize the necessity and eventual development of the transdermal estrogen patch, it is imperative to examine the broader historical landscape of estrogen discovery and supplementation. The conceptual framework positing that a specific biological “missing factor” caused menopausal symptoms dates back to the late nineteenth century. During the 1800s, pioneer physicians engaged in highly experimental procedures, including injecting cow and sheep ovarian tissue homogenates into postmenopausal women in an attempt to reverse sexual dysfunction and severe vasomotor symptoms.<sup>4</sup> However, the precise biochemical identification of the active hormone remained frustratingly elusive, and early commercial extracts lacked reliable standardization.

## SCIENTIFIC TURNING POINT: 1917–1923

The distinct cellular changes associated with the mammalian estrous cycle were first accurately documented in guinea pigs by Dr. George Papanicolaou in 1917.<sup>4</sup> Subsequently, in 1923, researchers Edgar Allen and Edward Adelbert Doisy successfully localized, extracted, and partially purified estrogen from porcine follicular fluid. They established a reliable bioassay that allowed for the quantitative measurement of estrogenic biological activity<sup>4</sup>—a methodological breakthrough that facilitated the successful extraction of estrogen from various other biological sources, including human placental tissue and the urine of pregnant mares.<sup>4</sup>

## 2.1 Early Isolations and the Advent of Emmenin in Canada

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In 1933, the Canadian biochemist James Collip, working in conjunction with Ayerst Laboratories in Montreal, introduced the very first commercialized MHT product, branded as Emmenin.<sup>4</sup> Derived from the meticulously collected urine of pregnant women, Emmenin represented the very first form of bioidentical hormone therapy available in North America.<sup>4</sup> It was heralded as a breakthrough for the treatment of severe menopausal distress. However, the exceedingly high manufacturing and collection costs associated with human urine extraction proved unsustainable for mass market distribution, prompting Ayerst to seek vastly more abundant alternative sources.

## 2.2 The Synthesis of Premarin and the Mid-Century Oral Estrogen Boom

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In 1941, the United States Food and Drug Administration (FDA) approved Premarin, a highly potent formulation of conjugated equine estrogens (CEE) derived from the urine of pregnant mares.<sup>4</sup> Premarin

was exceptionally cheaper to produce than Emmenin and quickly became the dominant, near-monopolistic oral estrogen therapy prescribed in both the United States and Canada.<sup>4</sup>

Concurrent with the development of natural extracts, entirely synthetic, non-steroidal estrogens were also being formulated by biochemists. Diethylstilbestrol (DES) was synthesized in 1938 and received FDA approval for medical use in 1941. Initially celebrated for its low cost and immense potency, DES was widely prescribed before its horrific association with severe teratogenic effects and clear cell adenocarcinoma in the daughters of users was definitively discovered decades later.<sup>4</sup>

### CULTURAL SHIFT

The publication of Dr. Robert A. Wilson's highly controversial but immensely influential book, *Feminine Forever* (1966), aggressively posited that menopause was not a natural transition, but rather a devastating hormone deficiency disease requiring lifelong estrogen treatment. This narrative catalyzed a massive surge in estrogen prescriptions, transforming MHT into one of the most prescribed classes of drugs in medical history.<sup>1</sup>

## 2.3 The 1970s Endometrial Cancer Discoveries and the Progestogen Shift

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This unchecked enthusiasm for estrogen therapy encountered a severe and sobering clinical setback in 1977. Researchers conducting longitudinal studies at the Kaiser Permanente Hospital in San Francisco published alarming epidemiological data demonstrating that the use of unopposed estrogen therapy (such as taking Premarin alone) resulted in a staggering five-fold increased risk of developing endometrial cancer.<sup>15</sup> The biological mechanism was clear: unopposed estrogen aggressively stimulated the proliferation of the endometrial lining without the shedding mechanism normally triggered by progesterone, leading to dangerous hyperplasia and subsequent malignancy.

This crucial discovery forced a fundamental, permanent change in MHT prescribing protocols. It mandated the co-administration of a progestogen (such as synthetic medroxyprogesterone acetate) to protect the uterine lining in any woman with an intact uterus.<sup>15</sup> While the addition of progestogens successfully mitigated the endometrial cancer risks, the profound physiological impact of the oral route of administration remained entirely unaddressed. It became increasingly apparent that an alternative delivery mechanism—one that bypassed the destructive hepatic portal system—was desperately required.

# The Genesis of Transdermal Drug Delivery Systems

The conceptualization and realization of transdermal drug delivery as a viable, safe alternative to oral and parenteral (injectable) administration is inextricably linked to the visionary, pioneering work of Dr. Alejandro Zaffaroni and the ALZA Corporation.

## 3.1. Alejandro Zaffaroni, ALZA Corporation, and the Stratum Corneum

### Model

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Born in Montevideo, Uruguay, Alejandro Zaffaroni completed his PhD in biochemistry at the University of Rochester in 1949, where he developed a highly innovative paper chromatography technique to effectively isolate complex steroids.<sup>17</sup> He subsequently joined the Mexican chemical company Syntex S.A., where he played a crucial executive role in the synthesis of therapeutic corticosteroids and the development of the very first oral contraceptive pill.<sup>18</sup>

Despite his immense success at Syntex, Zaffaroni became deeply fixated on the inherent biological inefficiencies of conventional drug delivery. He acutely recognized that traditional pills resulted in dramatic “peak-and-trough” fluctuations in blood serum levels. An oral dose floods the system, leading to periods of potential metabolic toxicity, followed by rapid systemic clearance and subsequent periods of sub-therapeutic efficacy.<sup>20</sup> In 1968, driven by this realization, Zaffaroni left Syntex to found the ALZA Corporation in Palo Alto, California, dedicating the new enterprise entirely to the rigorous research and development of controlled-release drug delivery systems.<sup>17</sup>

ALZA's foundational philosophy was revolutionary for its time: medications should be administered in a manner that mechanically mimics the body's own endocrine glands—releasing exact, continuous, and highly controlled micro-doses of a therapeutic agent directly into the bloodstream.<sup>22</sup> While ALZA's earliest achievements included ocular inserts for glaucoma and highly effective intrauterine contraceptive devices, Zaffaroni's most transformative and commercially successful vision involved utilizing the human skin.<sup>17</sup>

Historically, the stratum corneum—the outermost, highly keratinized layer of the epidermis—was viewed strictly as an impenetrable armor designed to protect the body from toxic xenobiotics and meticulously prevent transepidermal water loss.<sup>23</sup> In the early 1970s, defying conventional medical dogma, Zaffaroni filed the first United States patents detailing transdermal delivery systems explicitly designed to penetrate this formidable barrier.<sup>17</sup> Zaffaroni's landmark patents described an adhesive bandage that utilized a specialized, rate-controlling microporous membrane to perfectly meter the administration of a drug into the systemic circulation over several days.<sup>24</sup>

## 3.2. Theoretical Framework of Transdermal Pharmacokinetics

To make Zaffaroni's patches a reality, the biophysics of the skin had to be mathematically modeled. In 1975, researchers Michaels, Chandrasekaran, and Shaw published pioneering work utilizing human cadaver skin diffusion cells to identify the ideal pharmacological candidates for transdermal delivery.<sup>20</sup> They determined that for a drug to passively diffuse through the highly lipid-rich "brick and mortar" structure of the stratum corneum, it must meet extraordinarily stringent physicochemical criteria. The molecule must possess a very low molecular weight (typically well under 500 Daltons), high lipophilicity (to successfully traverse the intercellular lipid bilayers of the epidermis), and extreme potency (requiring only highly concentrated milligram or microgram daily doses to achieve therapeutic effect).<sup>14</sup>

Among the exceedingly rare molecules identified as optimal, perfect candidates for this delivery method were scopolamine, nitroglycerin, fentanyl, and estradiol.<sup>20</sup> ALZA's first massive commercial transdermal triumph was Transderm-Scōp, a sophisticated scopolamine patch for severe motion sickness. Approved by the FDA in 1979 and brought to market in 1981 in collaboration with Ciba-Geigy, this device proved definitively that the transdermal route was clinically viable, highly safe, and highly lucrative, setting the scientific stage for the very first hormone replacement patch.<sup>17</sup>

PHASE	KEY INNOVATOR / ENTITY	MILESTONE ACHIEVED	SIGNIFICANCE
1917–1923	Papanicolaou, Allen, Doisy	Isolation of estrogen; establishment of bioassay	Allowed for the quantification and extraction of estrogenic activity. <sup>4</sup>
1933	James Collip / Ayerst	Commercialization of Emmenin (Canada)	First bioidentical oral hormone therapy, derived from human urine. <sup>4</sup>
1941	Wyeth / Ayerst	FDA Approval of Premarin	Mass-market synthetic/equine oral estrogen therapy begins. <sup>13</sup>
1968–1971	Alejandro Zaffaroni / ALZA	Founding of ALZA; first transdermal patents filed	Established the bioengineering framework for continuous, membrane-controlled drug release. <sup>17</sup>
1975	Michaels et al.	Mathematical modeling of stratum corneum diffusion	Identified precise molecular criteria (weight, lipophilicity) required for transdermal candidates. <sup>20</sup>
1981	ALZA / Ciba-Geigy	Launch of Transderm-Scōp	Proved the clinical viability of transdermal patches for systemic drug delivery. <sup>17</sup>

Table 1: Historical Timeline of MHT and Transdermal Technologies prior to the Estrogen Patch.<sup>4</sup>

# First-Generation Transdermal Technology: Reservoir Patches

Of all the hormones in the human body,  $17\beta$ -estradiol emerged as the most flawless candidate for transdermal delivery. It is a highly potent, small (molecular weight 272.38 g/mol), immensely lipophilic steroid hormone that exerts profound physiological and tissue-specific effects at minimal systemic concentrations.<sup>10</sup> In the mid-1980s, ALZA Corporation, in a continued and highly fruitful partnership with the Swiss pharmaceutical giant Ciba-Geigy (now Novartis), engineered the world's very first transdermal estradiol delivery system.<sup>14</sup>

## 4.1. Bioengineering Architecture of the Reservoir Patch

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This first-generation technology was technically classified as a “reservoir patch” or a membrane permeation-controlled system.<sup>29</sup> The architecture of the original reservoir patch was mechanically highly complex, consisting of four distinct, meticulously engineered layers: (1) an impermeable backing layer, typically composed of a transparent polyester and ethylene-vinyl acetate (EVA) copolymer film, designed to strictly prevent the outward leakage of the liquid drug and solvent;<sup>27</sup> (2) a liquid drug reservoir, containing the active  $17\beta$ -estradiol chemically suspended in an ethanol solvent;<sup>10</sup> (3) a rate-controlling membrane, a highly specialized semi-permeable EVA copolymer membrane that was the defining feature of Zaffaroni's original patent, designed to strictly govern the diffusion rate to achieve true zero-order kinetics;<sup>27</sup> and (4) an adhesive layer, a pressure-sensitive adhesive formulation applied to the perimeter to securely attach the system to the abdomen or buttocks.<sup>14</sup>

A critical, non-negotiable component of this first-generation design was the mandatory use of ethanol within the liquid reservoir. Ethanol served a vital dual purpose: it acted as a primary solvent capable of holding the highly lipophilic estradiol in solution, and it functioned aggressively as a chemical penetration enhancer.<sup>14</sup> Upon physical application to the skin, the ethanol rapidly partitioned into the stratum corneum, temporarily disrupting the highly organized intercellular lipid bilayers. This disruption drastically increased the skin's biological diffusivity, thereby ensuring a sufficiently high and rapid flux of estradiol directly into the dermal capillary beds.<sup>32</sup>

## 4.2. Clinical Introduction of Estraderm in the United States and Canada

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Following highly successful clinical trials demonstrating its remarkable efficacy in controlling the frequency and severity of postmenopausal vasomotor hot flashes,<sup>27</sup> the patch—officially branded as Estraderm—was launched commercially in Europe in 1985 and triumphantly received FDA approval in the United States in 1986.<sup>28</sup> Health Canada closely followed the FDA's regulatory lead, similarly autho-

rizing the drug for the domestic Canadian market, officially approving the Estraderm-100 formulation in December 1987.<sup>36</sup>

The introduction of Estraderm completely revolutionized menopausal hormone therapy. For the very first time in medical history, women could safely receive estradiol—the exact identical bio-molecule naturally produced by the human ovary—in a continuous, highly controlled manner, entirely avoiding the massive hepatic burden and metabolic consequences of oral pills.<sup>2</sup> The twice-weekly application schedule provided a constant, stable maintenance concentration of approximately 40 pg/mL for the standard 50 µg/day dose, closely mimicking the exact physiological levels typically observed in the early follicular phase of healthy premenopausal women.<sup>37</sup>

### **4.3. Inherent Limitations: Local Tissue Toxicity and Dose Dumping**

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Despite its undeniably groundbreaking nature and massive commercial success, the first-generation reservoir patch exhibited severe and increasingly problematic clinical drawbacks. The most prevalent and highly reported issue was severe local application site reactions. The combination of the highly occlusive backing layer, the rigid architecture of the internal membrane, and the exceedingly irritating nature of the ethanol solvent resulted in widespread contact dermatitis, severe erythema, and intense pruritus at the site of application.<sup>10</sup> Clinical studies and post-market surveillance reported that localized skin irritation rates reached as high as an astonishing 46% among reservoir patch users, leading to exceptionally high rates of patient dissatisfaction and therapy discontinuation.<sup>2</sup>

Furthermore, the physical liquid nature of the reservoir presented a critical, potentially lethal safety vulnerability known within the pharmaceutical industry as “dose dumping.”<sup>40</sup> If the delicate rate-controlling EVA membrane was breached in any way—whether through accidental puncturing, the intentional cutting of the patch by a patient attempting to alter their dose, or even microscopic manufacturing defects—the entire internal reservoir of highly concentrated estradiol and ethanol could be instantaneously absorbed into the broken skin. This would result in an immediate, massive, and potentially highly toxic spike in serum hormone levels, accompanied by severe systemic side effects.<sup>31</sup> Consequently, FDA and Health Canada medical guidelines strictly, unequivocally prohibited the cutting or altering of any reservoir patches.<sup>31</sup>

# Second-Generation Transdermal Technology: The Matrix Patch Revolution

Recognizing the severe dermatological and safety limitations of the liquid reservoir design, pharmaceutical bioengineers in the 1990s pivoted aggressively toward a vastly more elegant, simplistic, and inherently safer technology: the matrix patch.<sup>10</sup>

## 5.1. Advancements in Drug-in-Adhesive Polymeric Architecture

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Matrix patches, clinically referred to as “drug-in-adhesive” systems, radically simplified transdermal architecture by entirely eliminating the problematic liquid reservoir, the highly irritating ethanol solvent, and the rate-controlling membrane.<sup>8</sup> In this highly refined second-generation design, the 17 $\beta$ -estradiol active pharmaceutical ingredient is directly dissolved or dispersed as a microfine, homogenous suspension within the actual polymer adhesive matrix itself.<sup>41</sup> The entire physical patch consists merely of an impermeable outer backing layer, the medicated adhesive matrix layer, and a disposable protective release liner.<sup>8</sup>

Because the drug is homogeneously distributed throughout the solid adhesive, the release rate into the body is no longer governed by a discrete physical membrane. Instead, the kinetics are governed by the passive concentration gradient and the specific physicochemical properties of the customized polymer matrix.<sup>30</sup> To achieve sufficient, therapeutic skin penetration without the use of harsh, inflammatory ethanol solvents, matrix patches employed sophisticated alternative chemical enhancers. Compounds such as lauric acid were integrated into the matrix, proving highly effective in modifying the stratum corneum’s permeability with significantly less cutaneous toxicity and virtually no localized inflammation.<sup>43</sup>

## 5.2. Comparative Pharmacokinetics: Matrix Versus Reservoir Systems

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### THREE KEY ADVANTAGES OF MATRIX TECHNOLOGY

**1. No dose dumping risk** — estradiol is tightly bound within the solid polymer and cannot rapidly re-release even if the patch is cut or damaged.<sup>31</sup> **2. Dramatically reduced skin irritation** — elimination of ethanol and use of thinner, more breathable backing materials resulted in significantly less erythema and pruritus.<sup>37</sup> **3. Superior pharmacokinetic stability** — markedly smaller peak-to-trough fluctuations and a vastly improved coefficient of variation regarding serum hormone levels.<sup>41</sup>

Clinicians realized that matrix patches could be safely and accurately cut into smaller segments to meticulously titrate customized dosages, providing vital, unprecedented flexibility for both prescribers and patients.<sup>45</sup> Furthermore, modern matrix patches proved to be substantially thinner, more flexible, and highly cosmetically acceptable, drastically improving long-term patient adherence to MHT.<sup>41</sup>

### 5.3. Regulatory Timelines of Climara, Vivelle, and Estradot

The mid-1990s witnessed a rapid, highly competitive succession of matrix patch approvals by both the FDA and Health Canada. The brand Climara (manufactured by Berlex) was triumphantly introduced to the US market in 1994 as the first prominent matrix patch, offering an incredibly convenient once-weekly application schedule.<sup>35</sup> This was swiftly followed by Vivelle (Novogyne) between 1994 and 1996, which utilized a proprietary, delivery-optimized thermodynamic matrix technology requiring a twice-weekly application cycle.<sup>10</sup> The matrix patch Menorest also entered the market, explicitly demonstrating in clinical trials absolute bioequivalence to the older reservoir systems while successfully maintaining target therapeutic plasma estradiol concentrations perfectly above 40 pg/mL throughout an entire 80-hour dosing interval.<sup>41</sup>

In Canada, the federal regulatory landscape exactly mirrored these technological advancements. Health Canada aggressively approved the matrix patch Estalis (a continuous-combined patch containing both 17 $\beta$ -estradiol and the progestin norethindrone acetate) in 2001, providing a highly requested transdermal option for postmenopausal women with an intact uterus who strictly required progestin opposition to prevent endometrial cancer.<sup>49</sup> The highly popular and widely prescribed Estradot matrix patch, which utilized advanced miniaturization polymer technology to deliver full therapeutic doses from a remarkably small physical surface area, was approved by Health Canada in 2001 and heavily marketed by 2003.<sup>51</sup> Sandoz Estradiol Derm, another major competitor, was similarly approved and marketed nationwide in Canada in 2003.<sup>53</sup>

TECHNICAL FEATURE	FIRST-GENERATION (RESERVOIR PATCH)	SECOND-GENERATION (MATRIX PATCH)
<b>System Architecture</b>	Multi-layer: Backing, Liquid/Gel Reservoir, Rate-Controlling Membrane, Adhesive border	Simplified: Backing, Drug-in-Adhesive Polymer Matrix, Release liner
<b>Drug State</b>	Solubilized in liquid solvent	Dispersed or dissolved uniformly in solid adhesive
<b>Primary Enhancer</b>	Ethanol (highly irritating)	Lauric acid and other non-alcohol lipids
<b>Release Kinetics</b>	Zero-order, strictly governed by the EVA membrane	Governed by the polymer matrix and natural concentration gradients
<b>Dose Dumping Risk</b>	High (if membrane is ruptured, punctured, or cut)	Minimal (drug remains tightly bound within the solid matrix)
<b>Ability to be Cut</b>	Strictly contraindicated by FDA and Health Canada	Generally permissible (allows for customized dose titration)
<b>Skin Irritation</b>	High (up to 46% incidence, driven by ethanol and total occlusion)	Low (vastly improved breathability, total elimination of alcohol)
<b>Key Commercial Examples</b>	Estraderm (Approved 1986 US / 1987 Canada)	Climara (1994), Vivelle (1996), Estradot (2001)

Table 2: Structural, Pharmacological, and Clinical Comparison of First and Second Generation Transdermal Estrogen Delivery Systems.<sup>2</sup>

# The Paradigm Shift: The Women's Health Initiative (WHI) and Its Aftermath

To fully grasp the contemporary, highly specific preference for transdermal estrogen in high-risk clinical populations today, one must deeply analyze the massive seismic shock delivered to menopausal medicine by the Women's Health Initiative (WHI). Initiated in the late 1990s, the WHI was a massive, federally funded United States clinical trial, widely considered one of the largest and most expensive preventive health studies ever undertaken. It was explicitly designed to definitively and conclusively assess the long-term benefits and severe risks of MHT, particularly regarding the prevention of cardiovascular disease, osteoporosis, and the incidence of breast and reproductive cancers.<sup>1</sup> Because it was designed to reflect the standard of care, the trial utilized the single most commonly prescribed oral regimen in North America at the time: oral conjugated equine estrogens (CEE, 0.625 mg) and, for women with an intact uterus, oral medroxyprogesterone acetate (MPA, 2.5 mg).<sup>27</sup>

## 6.1. The WHI Trial and the Decline of Oral Hormone Therapy

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In July 2002, the estrogen-plus-progestin arm of the WHI trial was abruptly and controversially halted prematurely by its data safety monitoring board. The board determined that the severe risks of the oral therapy clearly outweighed the expected benefits; specifically, women actively taking oral CEE/MPA demonstrated highly statistically significant increases in the incidence of invasive breast cancer, coronary heart disease, catastrophic stroke, and pulmonary embolism compared to the placebo cohort.<sup>5</sup>

### DRAMATIC IMPACT ON PRESCRIPTIONS

The publication of these findings caused immediate, unprecedented global panic.<sup>1</sup> Prior to 2002, approximately **43%** of postmenopausal women aged 45–74 used MHT; within months of the WHI publication, this figure plummeted to a mere **11%**.<sup>56</sup> A widespread, deeply entrenched “fear of hormones” took root among both terrified patients and overly cautious healthcare providers, leaving millions of women suffering from severe vasomotor symptoms without any medical support.<sup>1</sup>

## 6.2. The Timing Hypothesis and the Re-Evaluation of Estrogen

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However, subsequent, highly rigorous reanalyses of the raw WHI data over the following decade revealed crucial, monumental clinical nuances that had been entirely lost in the initial media panic. Researchers formulated the “Timing Hypothesis” (also known as the “Gap Hypothesis”), which posited that the cardiovascular effects of estrogen are not uniformly negative, but rather are highly, inextricably dependent on the woman's chronological age and the exact time elapsed since menopause initiation.<sup>1</sup>

## CRITICAL INSIGHT

The average age of women enrolled in the WHI was 63 years old—meaning the vast majority were many years past the actual onset of menopause, and many already harbored advanced, subclinical atherosclerotic plaques in their vascular system.<sup>5</sup> While initiating oral estrogen extremely late in life promoted deadly plaque destabilization and thrombosis, administering estrogen **early in the menopausal transition** (specifically in women under age 60, or within 10 years of their final menstrual period) was actually highly cardioprotective and statistically reduced all-cause mortality.<sup>1</sup>

Crucially, the medical and endocrinology community also realized a massive foundational flaw in applying the WHI findings universally: the severe risks observed were explicitly and uniquely tied to the specific formulation and oral route of administration utilized in the trial.<sup>5</sup> The WHI provided absolutely zero data on transdermal 17 $\beta$ -estradiol patches. This realization prompted urgent, widespread medical debate regarding whether the deadly thrombotic and cardiovascular risks observed were a class effect of all estrogens, or merely a dangerous artifact of the massive hepatic first-pass metabolism inherent exclusively to the oral route.<sup>6</sup>

# Post-WHI Clinical Trials and Transdermal Pharmacokinetics

To resolve the immense ambiguities left by the WHI, modern randomized controlled trials and large-scale cohort studies were rapidly designed to directly, head-to-head compare the safety, efficacy, and metabolic impact of transdermal matrix patches versus traditional oral estrogens in early postmenopausal women. The resulting data established the transdermal route as pharmacokinetically superior.

## 7.1. Bypassing the Hepatic First-Pass Effect

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The resurgence of MHT in contemporary medical practice is heavily underpinned by a sophisticated understanding of the extreme pharmacokinetic disparities between oral and transdermal administration. When a standard tablet of estradiol or CEE is ingested, it traverses the gastrointestinal mucosa and enters the portal vein, travelling directly to the liver before it can ever reach the systemic circulation.<sup>2</sup> This “hepatic first-pass effect” results in the massive, rapid enzymatic conversion of active estradiol into a much weaker metabolite, estrone.<sup>27</sup> Consequently, oral administration creates an highly unphysiological hormonal milieu heavily skewed toward estrone rather than estradiol.<sup>57</sup>

Far more critically, the excessively high concentration of estrogen flooding the hepatocytes strongly and abnormally stimulates the synthesis of various hepatic proteins. This severely upregulates the production of dangerous coagulation factors (such as prothrombin), thereby drastically increasing the prothrombotic state of the patient’s blood.<sup>10</sup> Furthermore, oral estrogen dramatically increases the liver’s production of sex hormone-binding globulin (SHBG).<sup>7</sup> Elevated SHBG binds tightly to both circulating estrogen and endogenous androgens, significantly reducing the bioavailability of free testosterone. This reduction can precipitate severe secondary clinical issues, such as profoundly diminished sexual libido and lethargy.<sup>7</sup> Oral estrogen also chronically induces the synthesis of C-reactive protein (CRP), a prominent and dangerous biomarker for cardiovascular inflammation, and highly increases matrix metalloproteinases involved in the lethal disruption of atherosclerotic plaques.<sup>2</sup>

Transdermal matrix patch technology elegantly, completely circumvents these hepatic complications. By delivering bioidentical 17 $\beta$ -estradiol directly across the stratum corneum and into the dermal microcirculation, the hormone enters the systemic venous blood completely unaltered.<sup>2</sup> This transdermal route perfectly maintains a physiological estradiol-to-estrone ratio akin to premenopausal, naturally functioning ovarian secretion.<sup>57</sup> Because the liver is never exposed to a concentrated, unnatural bolus of estrogen, transdermal administration has a beautifully negligible effect on hepatic protein synthesis.<sup>2</sup> Clinical biochemical analyses repeatedly demonstrate that transdermal patches do not significantly elevate SHBG, CRP, or coagulation factors.<sup>7</sup>

## 7.2. The KEEPS and ELITE Trials

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The Kronos Early Estrogen Prevention Study (KEEPS), initiated in 2005, was designed explicitly to test the Timing Hypothesis and compare delivery routes. KEEPS randomized recently menopausal women (within 36 months of menopause) to receive either oral CEE (0.45 mg/day), transdermal estradiol matrix patches (50 mcg/day), or a placebo, all safely paired with cyclic oral micronized progesterone.<sup>58</sup>

The KEEPS trial yielded pivotal, definitive insights into the divergent physiological effects of the delivery routes. Notably, the study found that neither oral nor transdermal patches significantly increased blood pressure or resulted in major adverse cardiovascular events in this younger, healthy cohort over 48 months.<sup>4</sup> The progression of atherosclerosis, measured extensively by carotid intima-media thickness (CIMT) and coronary artery calcium (CAC), showed no significant pathological advancement in the transdermal group compared to placebo.<sup>58</sup> However, KEEPS, alongside the related Early versus Late Intervention Trial with Estradiol (ELITE), elucidated vital metabolic differences: transdermal estradiol strictly maintained a neutral, safe effect on coagulation and inflammatory markers, contrasting sharply with the dangerous hepatic induction observed with oral therapies.<sup>14</sup>

## 7.3. Coagulation, Venous Thromboembolism, and the E3N Cohort Study

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Epidemiological data from massive, multinational cohorts—most notably the French E3N prospective cohort study and the UK Million Women Study—rigorously support these biochemical findings regarding blood clots. While oral estrogen is definitively associated with a highly elevated risk of venous thromboembolism (VTE), catastrophic stroke, and pulmonary embolism, transdermal estradiol confers absolutely no significant increase in VTE risk.<sup>57</sup>

### LANDMARK FINDING — THE ESTHER STUDY

In detailed evaluations of the ESTHER study data, researchers evaluated the VTE risk of oral versus transdermal MHT in women possessing a Factor V Leiden mutation or other severe prothrombotic genetic mutations. The results were astounding: while oral MHT explosively increased the risk of VTE **25-fold** in women with a prothrombotic mutation, transdermal MHT had literally **zero impact** on increasing their baseline risk.<sup>2</sup>

## 7.4. Metabolic and Skeletal Efficacy of Transdermal Delivery

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The transdermal route also exhibits highly divergent, protective effects on lipid metabolism. While both oral and transdermal systems improve the high-density lipoprotein (HDL) to low-density lipoprotein (LDL) ratio, transdermal estradiol uniquely lowers serum triglycerides, whereas oral administration frequently and dangerously elevates them—a crucial clinical consideration for patients suffering from hy-

pertriglyceridemia, obesity, or metabolic syndrome.<sup>6</sup> Furthermore, extensive, long-term clinical trials (such as those evaluating the Vivelle matrix system over 2 years) confirmed that transdermal estradiol at standard dosages between 25 and 100 mcg/day is highly, remarkably efficacious in completely preventing postmenopausal bone loss. Transdermal patches drastically reduced markers of bone resorption (such as urinary C-telopeptide and serum osteocalcin) to premenopausal levels, offering vital protection against spinal and hip osteoporosis that was completely equivalent or superior to the most potent oral therapies.<sup>48</sup>

CLINICAL PARAMETER	ORAL ESTROGEN THERAPY	TRANSDERMAL ESTROGEN MATRIX PATCH
<b>Hepatic First-Pass Effect</b>	Extensive (massive conversion to estrone)	Completely Bypassed (maintains 17β-estradiol)
<b>Estradiol:Estrone Ratio</b>	Unphysiological (estrone heavily dominant)	Physiological (mimics normal premenopausal state)
<b>VTE / Thrombosis Risk</b>	Highly Increased (even higher with mutations)	Baseline (No significant increase, safe for Factor V)
<b>SHBG Production</b>	Markedly increased (lowers free testosterone)	Neutral / Minimal effect
<b>C-Reactive Protein (CRP)</b>	Chronically Elevated	Neutral
<b>Triglycerides</b>	Frequently elevated	Neutral or actively lowered
<b>Vasomotor Symptom Relief</b>	Highly Effective	Highly Effective
<b>Bone Mineral Density</b>	Highly Effective (prevents spinal/hip loss)	Highly Effective (prevents spinal/hip loss)

Table 3: Pharmacokinetic and Clinical Divergence of Oral vs. Transdermal Estrogen Delivery.<sup>2</sup>

# Contemporary Clinical Guidelines in the United States and Canada

The comprehensive synthesis of post-WHI trial data, combined with the distinct, proven safety profile of matrix transdermal patches, has profoundly reshaped and modernized the clinical guidelines issued by the leading medical societies across North America.

## 8.1. NAMS and SOGC Directives

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The Society of Obstetricians and Gynaecologists of Canada (SOGC) and the North American Menopause Society (NAMS) explicitly and enthusiastically endorse MHT as the absolute first-line treatment for severe vasomotor symptoms in both menopausal and perimenopausal patients.<sup>5</sup> Current guidelines uniformly reassure clinicians that hormone therapy is exceedingly safe and highly effective when properly initiated in appropriate candidates—specifically, individuals under the age of 60 or those who are within 10 years of menopause onset, assuming the absence of strict contraindications (e.g., active liver disease, undiagnosed vaginal bleeding, or a history of estrogen-sensitive malignancies).<sup>5</sup>

While low-dose oral therapies remain medically viable for healthy, completely low-risk populations, modern clinical guidelines specifically and strongly designate transdermal estrogen patches as the vastly preferred route of administration for all high-risk patient demographics.<sup>62</sup> The SOGC, NAMS, and the Endocrine Society explicitly advise clinicians to universally select transdermal patches over oral pills for patients presenting with: a prior history of, or elevated genetic risk factors for, venous thromboembolism;<sup>57</sup> obesity (BMI > 30), which independently raises thrombotic risk to dangerous levels with oral use;<sup>62</sup> hypertriglyceridemia, diabetes, or metabolic syndrome;<sup>7</sup> intermediate cardiovascular risk profiles (5–10% 10-year risk of a cardiac event);<sup>62</sup> or a clinical history of migraines with aura, where the highly stable, steady-state continuous delivery of the matrix patch perfectly prevents the sharp hormonal fluctuations known to rapidly trigger severe neurological migraine events.<sup>62</sup>

In Canada, Health Canada closely mirrors FDA regulatory standards regarding the rigorous efficacy and safety thresholds for these therapies.<sup>62</sup> Provincial health authorities, such as the highly influential British Columbia Provincial Academic Detailing (PAD) Service, actively educate general practitioners on these vital nuances, heavily promoting transdermal estradiol (e.g., Estradot, Climara) combined alongside bioidentical micronized progesterone as the absolute optimal, safest regimen for endometrial protection and metabolic safety.<sup>62</sup>

COUNTRY	KEY PRODUCT APPROVALS & DATES	REGULATORY BODY	NOTABLE MILESTONES
<b>United States</b>	Premarin (1941), Estraderm (1986), Climara (1994), Vivelle-Dot (1996)	Food and Drug Administration (FDA)	Approval of first reservoir patch (Estraderm) set the gold standard for transdermal hormone delivery. Rapid integration of highly safe matrix patches in the mid-1990s.
<b>Canada</b>	Emmenin (1933), Estraderm-100 (1987), Estalis (2001), Estradot (2001/2003)	Health Canada	Early pioneer in oral bioidentical hormones (Emmenin). Paralleled US transition to matrix patches (Estradot, Sandoz Estradiol Derm), ensuring nationwide access for high-risk patients.

Table 4: Regulatory Timelines of Transdermal Estrogen in the US and Canada.<sup>4</sup>

# Expanding Clinical Horizons: Transdermal Estrogen Beyond Menopause

While originally engineered and conceptualized solely for menopausal symptom amelioration, the unique, highly stable pharmacokinetic properties of transdermal estradiol matrix patches have catalyzed their rapid integration into entirely distinct, complex fields of medicine: gender-affirming care and reproductive endocrinology.

## 9.1. Gender-Affirming Hormone Therapy (GAHT)

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Transdermal estradiol patches have profoundly influenced and modernized the standard of care for transgender women and gender-diverse individuals seeking feminizing hormone therapy (FHT).<sup>70</sup> The primary clinical goals of FHT are to heavily suppress endogenous androgens and promote feminizing secondary sexual characteristics, such as breast development and female fat redistribution.<sup>70</sup>

Historically, oral estrogens (frequently utilized at significantly higher daily doses than those used in standard menopause management) were utilized for GAHT. This practice tragically subjected transgender patients to the aforementioned massive hepatic first-pass effects, thereby severely elevating their lifetime risk of cardiovascular complications, hyperlipidemia, and lethal VTE.<sup>70</sup> Today, extensive observational studies and the official clinical guidelines published by the World Professional Association for Transgender Health (WPATH) and the Endocrine Society frequently highlight transdermal estrogen patches as the absolute preferred, safest modality for specific transgender demographics. This is particularly true for those over the age of 40, individuals who smoke tobacco, or those with underlying cardiovascular and metabolic risk factors.<sup>70</sup>

By utilizing transdermal matrix patches, transgender women successfully achieve the requisite, stable serum estradiol levels necessary for full physical feminization while completely bypassing the dangerous hepatic induction of clotting factors.<sup>70</sup> Clinical evidence decisively indicates that the transdermal route achieves perfectly equivalent feminizing physical outcomes and bone mineral density preservation while drastically, permanently lowering the long-term cardiometabolic burden. This underscores the universal, life-saving applicability of Alejandro Zaffaroni's original transdermal philosophy.<sup>70</sup>

## 9.2. In Vitro Fertilization (IVF) and Luteal Phase Estrogen Priming

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In the highly precise realm of assisted reproductive technology, the steady-state continuous delivery of transdermal estrogen has emerged as a uniquely valuable tool for a protocol known as "estrogen priming." During a complex IVF cycle, initiating an estrogen patch during the luteal phase (days 1–10) prior to

controlled ovarian hyperstimulation has been shown to successfully and reliably suppress early endogenous follicle-stimulating hormone (FSH) surges.<sup>29</sup>

#### **IVF OUTCOME IMPROVEMENT**

This transdermal suppression brilliantly promotes the synchronous, even growth of the entire ovarian follicular cohort, rather than allowing a single dominant follicle to emerge too early. Clinical data indicates that utilizing transdermal estradiol in this specific manner significantly reduced devastating IVF cycle cancellation rates (dropping from **37.7%** to a mere **15.1%**) and statistically raised the average number of viable oocytes retrieved from **3.2** to **4.5**.<sup>72</sup>

# Third-Generation Technologies and the Future of Transdermal Delivery

The trajectory of transdermal bioengineering technology continues to accelerate at a rapid pace. While the first generation (reservoir patches) successfully conquered the delivery of small, lipophilic molecules like estradiol, and the second generation (matrix patches) perfected the safety, eliminating dose-dumping, and improving the cosmetic profile, research bioengineers are now aggressively advancing third-generation transdermal systems.<sup>25</sup>

Third-generation bioengineering focuses heavily on safely overcoming the stratum corneum's formidable barrier function to deliver massive, high-molecular-weight molecules and hydrophilic biologics that traditionally could never pass through the skin.<sup>25</sup> Innovations currently in late-stage development include minimally invasive microneedle arrays, which utilize microscopic dissolvable needles to painlessly pierce the keratinized epidermis and deliver drugs directly to the dermal capillary bed; iontophoresis, utilizing low-level electrical currents to push molecules; sonophoresis, utilizing cavitation ultrasound waves to disrupt the lipids; and localized thermal ablation.<sup>14</sup>

While  $17\beta$ -estradiol itself perfectly diffuses without these extreme measures and does not require third-generation active enhancement due to its highly favorable molecular weight and extreme lipophilicity, these advanced technologies hold immense, revolutionary potential for combinatorial therapies.<sup>2</sup> Future smart systems may allow for the simultaneous transdermal delivery of estradiol alongside vastly larger, currently injection-only molecules, such as heavy gonadotropins (FSH and luteinizing hormone) for fertility, or complex biologic agents for concurrent chronic conditions.<sup>29</sup> Furthermore, the imminent integration of microscopic biosensors into "smart patches" could enable the continuous, real-time monitoring of systemic serum hormone levels, allowing the patch to adjust the drug release profile dynamically and autonomously in response to the patient's immediate physiological demands.<sup>73</sup>

# Conclusion

The complex evolution of the transdermal estrogen patch perfectly encapsulates a century of relentless biochemical and bioengineering innovation. From the highly crude isolation of estrogen from porcine follicles in the 1920s to the mass, reckless commercialization of oral conjugated equine estrogens in the mid-twentieth century, the global medical community unequivocally established the absolute efficacy of hormone replacement while simultaneously grappling continuously with its severe, sometimes lethal systemic side effects.

The brilliant intervention of Dr. Alejandro Zaffaroni and the scientists at the ALZA Corporation fundamentally disrupted this dangerous paradigm. By conceptualizing the human skin not merely as an impenetrable barrier, but as a highly regulated, mathematically predictable conduit for systemic drug delivery, bioengineers successfully resolved the critical, life-threatening flaw of hepatic first-pass metabolism.

The introduction of the first-generation Estraderm reservoir patch in the 1980s definitively proved the clinical viability of the transdermal route, providing a vastly more physiological, steady-state release of bioidentical  $17\beta$ -estradiol. The subsequent, brilliant refinement into second-generation matrix technologies in the 1990s eradicated the terrifying risks of dose dumping and cutaneous toxicity, finally offering patients a completely safe, highly tolerable therapeutic option.

Following the devastating methodological revelations catalyzed by the Women's Health Initiative and the subsequent, highly clarifying KEEPS and ELITE trials, the distinct pharmacokinetic superiority of the transdermal route has been unequivocally and scientifically validated. By totally avoiding the hepatic induction of coagulation factors, inflammatory markers, and sex hormone-binding globulin, transdermal matrix patches offer an optimized, highly protective safety profile regarding venous thromboembolism and cardiovascular health. Today, guided by robust, evidence-based regulatory frameworks in both the United States and Canada, transdermal estradiol serves as a vital cornerstone therapy—not just in the management of postmenopausal symptoms, but as a critical, highly specific tool in advanced fertility protocols and life-saving gender-affirming medical care. As transdermal technology progresses toward active, third-generation enhancement and smart-sensor integration, the foundational principles of continuous, controlled, and anatomically bypassed drug delivery remain an enduring, monumental triumph of modern pharmacological medicine.

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